

## OKALUX K Light Diffusing Insulating Glass

The challenge for OKALUX K Light Diffusing Insulating Glass: to make daylight useful. With the use of a translucent light diffusing capillary insert (OKAPANE T) both sides covered with additional glass fibre tissues in the cavity, OKALUX K achieves

- optimum, uniform light transmittance into the room, irrespective of irradiation conditions
- light transmission and total solar energy transmittance as required
- good colour rendering index
- very good heat insulation
- UV protection as required
- sound insulation as required
- vision protection and glare protection
- attractive appearance in daylight and in artificial light
- visibility for birds

### Physical properties

#### Thermal insulation

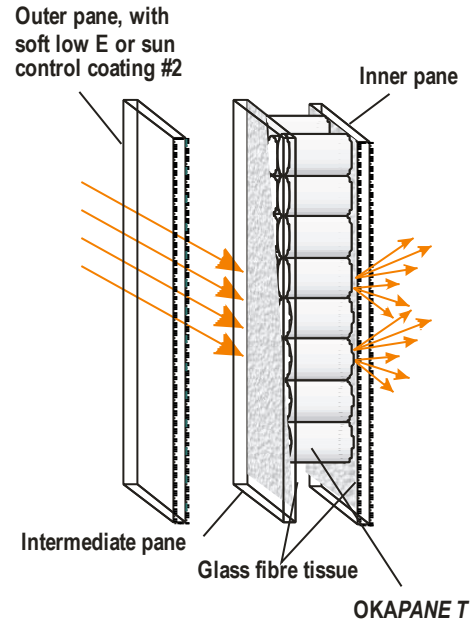
The OKAPANE insert reduce the heat transfer in the cavity between panes in terms of convection and heat radiation.

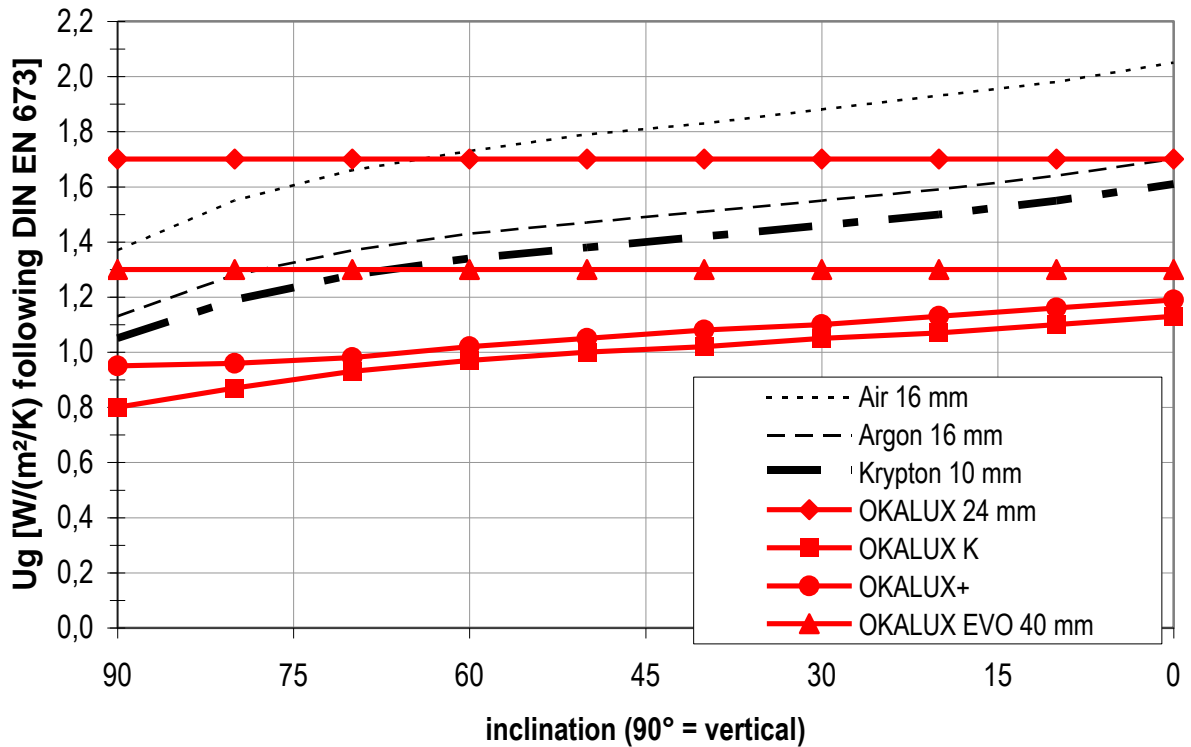
The  $U_g$  value for the various versions is dependent, among other things, on:

- the functional coating on surface #2
- the outer cavity between panes (8, 10 or 12 mm)
- the filling gas in the cavity (Air/Argon/Krypton)
- the thickness of the OKAPANE

The  $U_g$  value of insulating glass in accordance with DIN EN 673 or DIN EN 674 always relates to vertical installation. If the insulating glass is at an angle, e.g. as in roof glazing, the  $U_g$  value increases, because the rising convection level in the cavity. Duplex insulating glass with a standard value of  $U_g = 1.1 \text{ W}/(\text{m}^2\text{K})$  has an actual value of approx.  $1.7 \text{ W}/(\text{m}^2\text{K})$  if used for horizontal roof glazing.

OKAPANE in the cavity between panes prevents convection, which means that the  $U_g$  value of OKALUX K is nearly constant whatever the installation position.





## Sound insulation

OKAPANE decouple the panes of the insulating glazing and provide improved sound insulation.

## Spectral properties

The special light diffusing properties of the OKAPANE insert provide an optimized, uniform distribution of light in the room, regardless of irradiation conditions.

g value and light transmission depend on:

- the design of the light-scattering inserts
- the functional coating on surface #2

The g value and the light transmission are dependent on the make-up of the light diffusing inserts. Other g values and light transmission values can be provided on request with the use of special make-ups.

## UV protection

Very low UV transmission possible on request.

## Technical values of standard types

The following information applies to a 3-pane make up consisting a 6 mm external pane with functional coating at face #2, a 4 mm middle pane and a 4 mm inner pane, an external cavity of 12 mm and 8 mm OKAPANE T insert in the inner cavity.

OKALUX K Type	T <sub>v</sub> direct %	T <sub>v</sub> diffuse %	TSET %	U <sub>g</sub> [W/(m <sup>2</sup> K)] / U <sub>g</sub> [Btu/(hr ft <sup>2</sup> °F)]		
				Krypton	Argon	Air
42/38	42	29	38	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
36/35	36	25	35	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
37/24	37	26	24	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
31/22	31	22	22	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
30/33	30	21	33	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
31/21	31	22	21	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
26/20	26	18	20	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
27/20	27	18	20	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
26/30	26	18	30	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
23/28	23	16	28	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
23/18	23	16	18	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
23/18	23	15	18	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
20/26	20	14	26	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
20/17	20	14	17	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
19/17	19	13	17	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
18/16	18	12	16	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
17/16	17	12	16	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21
15/15	15	10	15	0.8 / 0.14	1.0 / 0.18	1.2 / 0.21

Legend and related values:

	unit	standard	technical term
U <sub>g</sub>	W/m <sup>2</sup> K	DIN EN 673 DIN EN 674	Thermal transmittance
TSET	%	DIN EN 410	Total solar energy transmittance or solar heat gain coefficient
T <sub>v</sub>	%	DIN EN 410	Light transmission (direct/hemispheric resp. diffuse/hemispheric)
R <sub>w</sub>	dB	DIN EN 20140	Sound reduction coefficient
F <sub>c</sub>	%	DIN 4108	Reduction factor of a solar control system, F <sub>c</sub> =TSET/TSET <sub>reference</sub>
SC	%	GANA Manual	Shading coefficient, SC=TSET/0.86

The above data are approximate data. They are based on measurements of approved test institutes and calculations derived from these measurements. Values determined on a project-specific basis may vary from the above values.

Direct transmission relates to direct incidence of light, generally vertical (model situation for direct sunlight). Diffuse transmission applies to homogeneous, diffuse incidence of light from the outer hemisphere (model situation for an overcast sky). All values were measured hemispherically.

A low-e coating or a combined sun-control and low-e coating at position 2 changes the colour appearance when viewed from outside.

The specified values may change as a result of technical developments. No guarantee is therefore given for their correctness.

## Make-up

What makes OKALUX K light diffusing insulating glass so special is the OKAPANE T inserted in the cavity between the panes. The glass type and thickness vary according to static requirements and design requirements.

### Standard make-up:

- Outer pane with functional coating
- Cavity 8 - 12 mm with gas filling
- Middle pane
- additional glass fibre tissues
- OKAPANE T 8 mm
- additional glass fibre tissues
- Inner pane

Variations in the density of the OKAPANE and the diameters of the capillaries may be visible, as can joints which are necessary for production reasons. Under certain light conditions it may also be possible that fine lines and wrinkling of the tissues, also the result of the production process, can be seen within the OKAPANE. The physical characteristics of OKALUX K are not adversely affected by the above.

## Dimensions

larger glass dimension	up to 4000 mm	no restrictions
smaller glass dimension	up to 1400 mm	no restrictions
	1401 mm to 2000 mm	light transmission not more than 30 %
	larger than 2000 mm	subdivision by joint with white aluminium profile

For tolerance reason and due to different thermal expansions, the insert may exhibit a visible light gap between the insert and the spacer bar. For this reason, the overall sealant (spacer bar + secondary seal) plus additional 5 mm have to be covered by a profile or by an appropriate edge screen printing.

In the case of a polysulphide as secondary seal, it may be necessary to use a exceed cover in order to provide sufficient UV protection. In the case of a frameless glazing system, it is generally recommended that the edge areas are covered using a UV-impenetrable edge enamelling. Depending on loading, the required sealant width can be considerably greater than that of "conventional" insulating glazing.

## Planning instructions

Builder-owners and architects must be able to technically assess the effect of glazing in daylight terms. Okalux offers such calculations as a voluntary extra service without obligation. The daylight-relevant properties of the room to be examined must be known; in particular, these are:

- room geometry, window dimensions
- approximate degree of reflection of the surfaces forming the room boundaries

The so-called daylight quotient (D) in accordance with DIN 5034, Part 3, is relevant for the evaluation of the ambient daylight. This gives the ratio between the horizontal luminous intensity indoors and out of doors, under a completely overcast sky. This value can be calculated for different glazing variants using the existing simulation tools. The customer can thus assess the light-directing effects of special products, in comparison with normal glazing as well. In addition to the assessment in accordance with DIN, virtual images can visualise the light distribution in the rooms.

## Installation instructions

OKALUX K light diffusing insulating glass is used for glazing like normal insulating glass. For instructions and recommendations for the installation of our insulating glazing, please refer to our information and instructions for customers contained in "Delivery of OKALUX Glass Products" and "General Information on Glazing".

## Other printed matter

**If you do not have the following printer matter, please request it directly from OKALUX or download it from the Internet at [www.okalux.com](http://www.okalux.com):**

General terms and conditions of business  
Product-specific information texts

**As well as these, there are the following customer notes:**

Customer notes on offers  
Customer notes on delivery  
Customer notes alarm glass  
Customer notes screen printing  
Customer notes Structural Glazing / Edge deletion  
Customer notes on heat-soak test  
Customer notes on glazing  
Customer notes SIGNAPUR®  
Customer notes OKAWOOD tolerances  
Cleaning instructions for OKALUX gen.  
Cleaning instructions OKACOLOR  
Guideline for visual quality